

	<u>O-Ring</u>	<u>Oildyne P/N</u>	<u>Where Used, Quantity Needed</u>
	007-90	409815	Bottom of 'A' reservoir seal (0-1 needed)
	009-70	405387	Pump seal (2 needed)
	010-70	401273	RV cartridge base seal (0-4 needed)
	108-70	410245	Bottom of old style 'C' reservoir seal (0-1 needed)
	904-90	405990	Special RV body seal (0-1 needed)
	012-90	407328	Dipstick seal (0-1 needed)
	013-70	404581	Shuttle spool seal (1 needed unless for .327 pump, which uses none) This seal is softer than the 013-90 shown below.
	013-90	409076	Back-pressure spool seal (0-1 needed)
	014-90	406484	Check valve body seal (2 needed)
	908-70	410728	Hex plug retainer seal (2 needed)
	Thread seal	359071	Bottom of 'B' reservoir seal (0-1 needed)
	Shaft seal	410512	Shaft seal for adapter – 'V'-lip (1 needed)
	Poppet Assembly	773776	Check valves for adapter (0-2 needed)

Other seals included in the kit:

Motor seal 132-70 405673 o-ring 1-15/16" O.D.

C reservoir seal 238-70 411237 o-ring 3.76" O.D.

F & G reservoir seal 410958 'V'-lip design 4.165" O.D.

H, I, J reservoir adapter to 108 adapter seal 410578 lathe cut ring 3.69" O.D.

H, I, J reservoir seal 252-70 410526 o-ring 5½" O.D.

Notes:

- Pump mounting screws are marked on the Exploded View Drawing. There is no need to disassemble the pump.
- Suction screens should be placed into a 5/8" socket to protect it when tapping on to the pump suction leg.
- Some seals in the kit will not be used for your power unit.

Torque Values (IN-LBS):

- 2-wire motor screws = 35 +/- 5
- 3-wire motor screws = 25 +/- 5
- 7-wire motor screws = 25 +/- 5
- Pump screws = 70 +/- 5
- Hex retainer plugs = 450 – 600
- Bottom mounted reservoir screws = 45 +/- 5