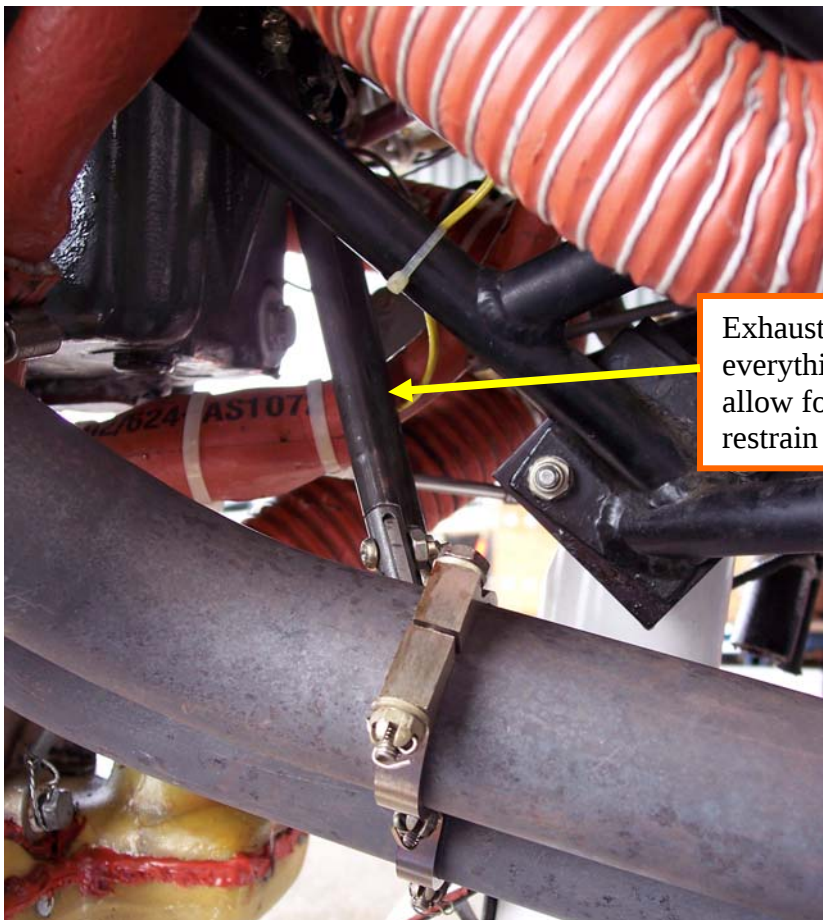
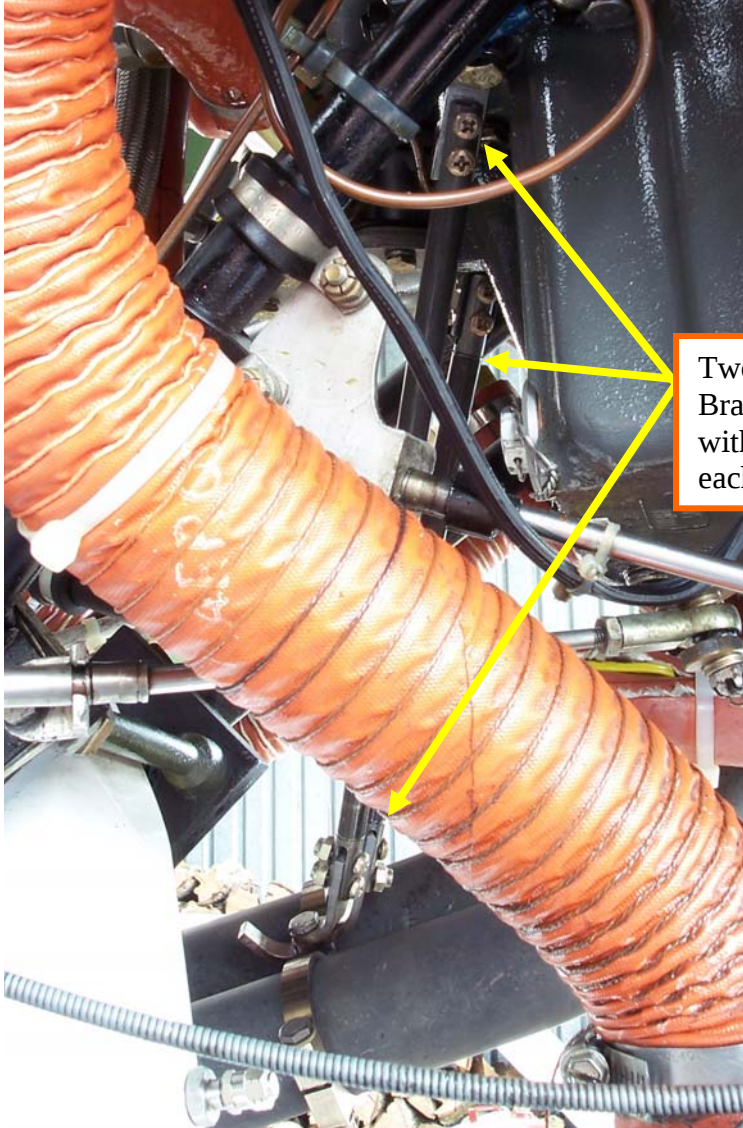




Stainless Steel bracket and bolts used to clamp exhaust pipes



Exhaust pipes braced to engine – everything moves together. Braces allow fore/aft expansion, but restrain vertical movement.



Two attached points on sump.
Braces are thin-walled 4130 steel
with machined clevises press fit in
each end.